

# Product information Bottom-operated centre-pivot pine roof window GLL 1055B



# Product description

- High quality natural pinewood coated with impregnation and layers of clear water-based acrylic lacquer
- Bottom handle, coated zinc for convenient operation of roof windows in high installations
- Two-level ventilating slot and integrated, cleanable dust and insect filter
- Maintenance-free exterior covers

### Roof pitch

• Can be installed in roof pitches between 15° and 90°

#### **Materials**

- Laminated pinewood
- Laminated inner glass, class P2A/class 1B1
- Toughened outer glass
- Lacquered aluminium
- VELUX ThermoTechnology<sup>™</sup> insulation

### Downloads

For installation instructions, CAD drawings, 3D BIM objects, 3D GDL objects etc, please visit velux.nn.

### Certifications



The VELUX product factories guarantee quality systems implementation process and environmental management systems through appropriate accreditations ISO 9001 and ISO 14001 UTR In compliance with the EU Timber Regulation (EUTR), EU regulation 995/2010

REACH W

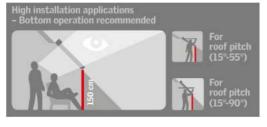
We are aware of the REACH regulation and acknowledge the obligations. No products are obliged to be registered in accordance to REACH and none of our products contain any Substances of Very High Concern.



# Available sizes and daylight area

	472 mm	550 mm	660 mm	780 mm	942 mm	1140 mm	1340 mm
778 mm							
978 mm				GLL B MKO4			
1178 mm			GLL B FK06	GLL B MKO6			
1398 mm				GLL B MK08	GLL B PK08		
1600 mm				GLL B MK10	( 1-)		

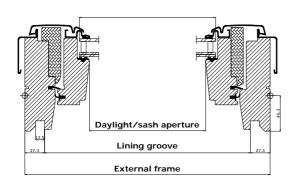
### ( ) = Effective daylight area, $m^2$



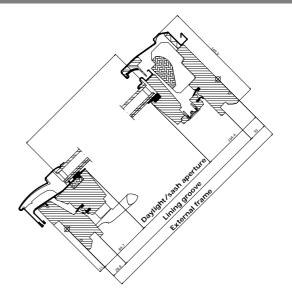
Bottom-operated roof windows, centre-pivot or top-hung, are recommended in high installations where the bottom handle allows within-reach operation.

Try to allow for a clear view when standing and when seated. Note that the optimum window height depends on the roof pitch.

# Width



# Height



# Lining measurements

Size	Width (mm)
FK	605
MK	725
PK	887

Size	Height (mm)
04	919
06	1119
08	1339
10	1549



# Technical values

GLL 1055B	70
U <sub>w</sub> [W/m²K]	1.3
U <sub>g</sub> [W/m²K]	1.1
R <sub>w</sub> [dB]	32
g[]	0.64
₩[]	0.79
τυν [ ]	0.05
Air permeability [class]	4

# Glazing structure

GLL 1055B	70
Inner glass pane	2 x 3 mm laminated float with low ε coating
Middle glass pane	-
Outer glass pane	4 mm toughened
Cavity	15 mm
Glass panes	Double
Gas filling	Argon

Thermal improvements such as lower U-value (U\_w) and lower linear heat loss coefficient ( $\phi$ ) can be obtained with frame insulation collar and recessed installation.

# Technical values, ventilation through ventilating slot

Two-level ventilating slot with one/both side(s) open Property:	Width		
Property.	FK	МК	PK
Air flow characteristics [I/s]	1.2 / 1.8	1.2 / 1.9	1.2 / 2.1
Air flow exponent [-]	0.55 / 0.52	0.55 / 0.52	0.55 / 0.52
Ventilation capacity at 4 Pa [I/s]	2.6 / 3.7	2.6 / 3.9	2.6 / 4.3
Ventilation capacity at 8 Pa [I/s]	3.8 / 5.3	3.8 / 5.6	3.8 / 6.2
Ventilation capacity at 10 Pa [I/s]	4.3 / 6.0	4.3 / 6.3	4.3 / 7.0
Ventilation capacity at 20 Pa [I/s]	6.2 / 8.5	6.2 / 9.0	6.2 / 10.0
Equivalent area through ventilating slot [mm2]	Not relevant	Not relevant	Not relevant
Geometrical free area [mm2]	Not relevant	Not relevant	Not relevant



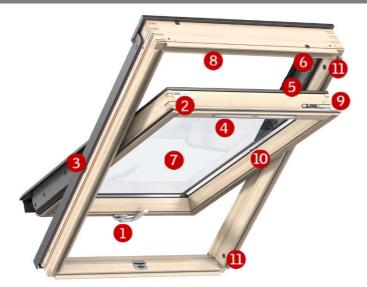
# Glazing features

		70
*	Heat insulation Low energy glazing provides reduced heat loss through the window and enhanced indoor comfort.	••
<b>3</b> 1	Solar gain In the wintertime, the heat from the sun entering through the windows is a usable solar gain.	•••
8	Solar protection In warm climates and in rooms with large window areas, a sun protective coating provides a better indoor climate during summer periods. Alternatively, exterior sunscreening can be installed.	
(1)	Sound insulation A combination of laminated glass and optimal glass thickness provides better sound insulation. Frame/sash construction and gaskets are equally important.	••
1	Security Thicker laminated inner glass pane designed to increase resistance to manual attack (burglary). Class P2A, Standard EN 356.	/
	Energy balance The energy balance represents the ability of the roof window to utilise the passive solar gain and keep in the heat during winter and its ability to protect against the risk of overheating during summer. Sunscreening products can further improve indoor summer comfort.	/
D <sub>i</sub> ;	Safety Laminated inner glass is designed to hold the fragments together if the glass breaks. We recommend that you consider using glass units with laminated glass on the inside for windows placed above areas where people sleep, play or work.  Class 1B1, Standard EN 12600.	/
****	Outside strength Toughened outer glass pane makes your glazing more resistant to hail, heavy wind and snow loads.	/
	Delayed fading of materials Inner laminated glass protects materials behind the glass against UV radiation and therefore delays fading of the materials.	1

● Good ●● Better ●●● Best 
✓ Feature included in glazing variant



# Visible features





- Bottom handle
- coated zinc
- ventilating position



- Sliding gasket
- air permeability class 4



- Barrel bolt
- plastic • colour: grey steel
- colour: "silver"



- 2 Data plate
- window type, size and variant code
- CE marking
- production code
- QR code



- Thermo**Technology**™
- Excellent insulation
- expanded polystyrene
- colour: grey charcoal



- Hinges with friction
- electro-galvanised steel
- colour: "silver"



- 3 Click-on covers
- lacquered aluminium



- 4 Ventilating slot
- two ventilation levels



- Laminated pane
- · laminated inner glass, class P2A/1B1
- toughened outer glass



- Barrel bolt bushings
- plastic
- colour: grey



- 8 Dust and insect filter
- cleanable



# Cleaning and maintenance



To clean the outer pane from the inside, rotate sash and secure in cleaning position with barrel bolt.



VELUX repair and maintenance kits are available.

### **Exterior covers**

Material	NCS standard colour	RAL nearest standard colour
Lacquered aluminium (-0) grey	S 7500-N	7043

### Interior finish

Clear lacquer Impregnation and layers of water-base acrylic lacquer	d
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# Blinds, awnings and shutters



Interior sun screening Blackout blind Roller blind Pleated blind Flying pleated blind Double pleated energy blind Venetian blind Duo blackout blind



Exterior sun screening Awning blind Roller shutter



Additional accessories Insect roller screen

- Available in manual and mains/solar powered versions
   Available in manual and mains powered versions
   Available in manual version
  The mains and solar powered versions are part of the VELUX INTEGRA® product

# Flashings and installation products



### Flashings:

- ED- for single installation EB- for twin installation EK-for combi installation

Available for both standard and recessed installation

- Installation products:
   Installation set BDX 2000
   Underfelt collar BFX 1000 incl transverse drainage gutter Vapour barrier collar BBX 0000

- Linings LSKit for lining LSG 1000

# Note

We reserve the right to make technical changes.

For more information on roof window GLL 1055B and other VELUX products, please visit  ${\color{red} \underline{\sf velux.nn}}.$